

Work Order ID 53921

December 1, 2009 7:39:18 AM

Page 2

Item ID: K642-511

Reference:

Revision ID: N/A

Item Name: saddle kit 642-511

Start Date: 12/01/09

Start Qty: 1.00

Cust Item ID:

Required Date: 12/04/09

Req'd Qty: 1.00

Customer ID:

Customer Name:

Approvals: Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Hours

Sequence ID	Work Center ID	Operation Description	Set Up	Run	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
-------------	----------------	-----------------------	--------	-----	-------------	-----------	-----------	------------	------------	---------------	-------------

140	QC	QC21- Final Inspection - Work Order Release	0.00	0.00							
-----	----	---	------	------	--	--	--	--	--	--	--

Quality Control

Memo

09/12/03 *[Signature]*

MF
09-12-02

Picklist Print

December 1, 2009 7:38:39 AM

Page 1

Work Order ID: 53921

Parent Item: K642-511RevN/A

Parent Item Name: saddle kit 642-511

Comments:

Start Date: 12/01/09

Required Date: 12/04/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN3C35A		Purchased	No			110	Each	123.0000	3.0000			

BOLT

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	123	
106541	19	
111724	50	
112489	50	
18918	4	

Purchased No

110 Each

184.0000

9.0000

BOLT

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG	4	
----	---	--

101261	4	
--------	---	--

Main Warehouse

ST	180	
----	-----	--

111917	4	
--------	---	--

111925	71	
--------	----	--

112454	5	
--------	---	--

112646	50	
--------	----	--

113164	50	
--------	----	--

Picklist Print

December 1, 2009 7:38:39 AM

Page 2

Work Order ID: 53921

Parent Item: K642-511RevN/A

Parent Item Name: saddle kit 642-511

Comments:

Start Date: 12/01/09

Required Date: 12/04/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

8 AN3C41A
BOLT

No 110 Each 192.0000 8.0000



9/12/11 SP

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG 4

103324 4

Main Warehouse

ST 188

112431 88

112829 100

850

8 AN4C6A
Bolt

No 110 Each 846.0000 12.0000



9/12/11 SP

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG 4

103344 4

Main Warehouse

ST 842

111295 0

111724 2

112759 140

112794 200

113121 500

128

December 1, 2009 7:38:39 AM

Shop Packet Print

Page 2

Picklist Print

December 1, 2009 7:38:39 AM

Page 3

Work Order ID: 53921

Parent Item: K642-511RevN/A

Parent Item Name: saddle kit 642-511

Comments:

Start Date: 12/01/09

Required Date: 12/04/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN5C11A		Purchased	No			110	Each	139.0000	8.0000			



Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG

4

104817

4

Main Warehouse

ST

135

112489

25

112805

50

112933

60



Purchased

No

110

Each

104.0000

4.0000

Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG

2

18918

2

Main Warehouse

ST

102

111925

22

112489

30

113121

50

December 1, 2009 7:38:39 AM

Shop Packet Print

Page 3

Picklist Print

December 1, 2009 7:38:40 AM

Page 4

Work Order ID: 53921

Parent Item: K642-511RevN/A

Parent Item Name: saddle kit 642-511

Comments:

Start Date: 12/01/09

Required Date: 12/04/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN5C13A


Purchased

No

110

Each

122.0000

4.0000



9/12/11 sp

Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG

2

18918

2

Main Warehouse

ST

120

107615

1

111648

50

~~111925~~

19

113121

50

4x

AN5C15A


Purchased

No

110

Each

117.0000

4.0000



9/12/11 sp

Bolt

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

117

~~105125~~

1

109148

16

111819

100

1

December 1, 2009 7:38:40 AM

Shop Packet Print

Page 4

Picklist Print

December 1, 2009 7:38:41 AM

Page 5

Work Order ID: 53921

Parent Item: K642-511RevN/A

Parent Item Name: saddle kit 642-511

Comments:

Start Date: 12/01/09

Required Date: 12/04/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN5C32A

Purchased

No

110

Each

142.0000

2.0000

9/12/10

51

Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG

4

18918

4

Main Warehouse

ST

138

~~110155~~

47

111808

41

113164

50

2

AN5C34A

Purchased

No

110

Each

146.0000

2.0000

9/12/11 154

Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG

2

18918

2

Main Warehouse

ST

144

~~110342~~

34

111648

50

112454

60

2

December 1, 2009 7:38:41 AM

Shop Packet Print

Page 5

Picklist Print

December 1, 2009 7:38:42 AM

Page 6

Work Order ID: 53921

Parent Item: K642-511RevN/A

Parent Item Name: saddle kit 642-511

Comments:

Start Date: 12/01/09

Required Date: 12/04/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

S

AN5C35A Purchased

No

110

Each

119.0000

1.0000



Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

119

107551

19

108084

50

108407

50

1x 50

S

AN960C10L Purchased

No

110

Each

1,844.000

24.0000



washer

Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG

100

103585

100

Main Warehouse

ST

1744

112116

536

112612

342

112933

866

24 50

December 1, 2009 7:38:42 AM

Shop Packet Print

Page 6

Picklist Print

December 1, 2009 7:38:42 AM

Page 7

Work Order ID: 53921

Parent Item: K642-511RevN/A

Parent Item Name: saddle kit 642-511

Comments:

Start Date: 12/01/09

Required Date: 12/04/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960C416L WASHER		Purchased	No			110	Each	1,938.000	24.0000			

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG

44

104925

44

Main Warehouse

ST

1894

111916

2

112612

992

112794

500

112828

400

AN960C516L

Purchased

No

110

Each

217.0000

8.0000

WASHER

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

217

109545

12

111650

23

111916

182

December 1, 2009 7:38:42 AM

Shop Packet Print

Page 7

Picklist Print

December 1, 2009 7:38:43 AM

Work Order ID: 53921

Parent Item: K642-511RevN/A

Parent Item Name: saddle kit 642-511

Comments:

Start Date: 12/01/09

Required Date: 12/04/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D206-648-013RevB		Manufactured	No			110	Each	10.0000	1.0000			



GHW Modification

@CHGae

Warehouse Loc Qty Loc Code

Location

Main Warehouse

FG

8

52585

4

52907

4

Main Warehouse

ST

2

52273

2

D2652RevA)

Manufactured No

110 Each

452.0000

16.0000



Bushing

Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG

44

31985

44

Main Warehouse

ST40

408

51531

408

Picklist Print

December 1, 2009 7:38:50 AM

Page 9

Work Order ID: 53921

Parent Item: K642-511RevN/A

Parent Item Name: saddle kit 642-511

Comments:

Start Date: 12/01/09

Required Date: 12/04/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2712RevB Set Screw		Manufactured	No			110	Each	695.0000	10.0000			

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
OFFSHORE		
FG	50	
29962	50	
Main Warehouse		
ST	645	
16400	20	
43810	11	
47603	18	
48235	96	
50415	500	

D2932-1RevC

Saddle LH Out, 206

Manufactured No

110 Each 23.0000

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	23	
52590	16	
53327	7	

December 1, 2009 7:38:50 AM

Shop Packet Print

Page 9

Picklist Print

December 1, 2009 7:38:50 AM

Page 10

Work Order ID: 53921

Parent Item: K642-511RevN/A

Parent Item Name: saddle kit 642-511

Comments:

Start Date: 12/01/09

Required Date: 12/04/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D2933-1RevC

Manufactured

No

110

Each

7.0000

1.0000

Saddle LH In, 206



352591

9/12/11 SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

7

53328

7

D2934RevB

Manufactured

No

110

Each

70.0000

2.0000

Saddle Spacer



9/12/11

SP

Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG

6

31929

6

Main Warehouse

ST

4

47947

4

Main Warehouse

ST55

60

50376

60

2SP

December 1, 2009 7:38:50 AM

Shop Packet Print

Page 10

Picklist Print

December 1, 2009 7:38:56 AM

Page 11

Work Order ID: 53921

Parent Item: K642-511RevN/A

Parent Item Name: saddle kit 642-511

Comments:

Start Date: 12/01/09

Required Date: 12/04/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D2935RevB

Manufactured

No

110

Each

85.0000

2.0000

9/12/11

SP



Saddle Spacer

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG

6

31793

6

Main Warehouse

ST

79

47948

7

50211

72

2X

D2938-1RevC

Manufactured

No

110

Each

11.0000

1.0000

9/12/11 SP



Saddle LH Out, 206

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

6

53331

6

Main Warehouse

ST428A

5

48536

4

53331

1

1X

December 1, 2009 7:38:56 AM

Shop Packet Print

Page 11

Picklist Print

December 1, 2009 7:38:56 AM

Page 12

Work Order ID: 53921

Parent Item: K642-511RevN/A

Parent Item Name: saddle kit 642-511

Comments:

Start Date: 12/01/09

Required Date: 12/04/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D2939-1RevC

Manufactured

No

110

Each

4.0000

1.0000



Saddle LH In, 206

9/12/11 50

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

4

48103

3

53333

1

D3396-3RevB

Manufactured

No

110

Each

47.0000

2.0000



Spacer

9/12/11 50

Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG

10

26772

10

Main Warehouse

ST

37

48196

37

252

December 1, 2009 7:38:56 AM

Shop Packet Print

Page 12

Picklist Print

December 1, 2009 7:39:01 AM

Page 13

Work Order ID: 53921

Parent Item: K642-511RevN/A

Parent Item Name: saddle kit 642-511

Comments:

Start Date: 12/01/09

Required Date: 12/04/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3407-043RevE Tow Ring		Manufactured	No			110	Each	70.0000	1.0000			

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 50

48249 10

50176 20

53351 20

Main Warehouse

ST464 20

50387 20

D3456-1RevA

Manufactured No

110 Each

82.0000 1.0000

Washer

Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG 7

25701 7

Main Warehouse

ST 75

51653 75

December 1, 2009 7:39:01 AM

Shop Packet Print

Page 13

Picklist Print

December 1, 2009 7:39:02 AM

Page 14

Work Order ID: 53921

Parent Item: K642-511RevN/A

Parent Item Name: saddle kit 642-511

Comments:

Start Date: 12/01/09

Required Date: 12/04/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3457-1RevA Washer		Manufactured	No			110	Each	127.0000	2.0000			

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG

10

32409

10

Main Warehouse

ST

117

45913

57

52981

60

D3672-1RevB

Manufactured

No

110

Each

1,840.000

24.0000

Phenolic Washer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

1340

39275

19

42329

5

47628

316

52505

1000

Main Warehouse

ST117

500

51674

500

December 1, 2009 7:39:02 AM

Shop Packet Print

Page 14

Picklist Print

December 1, 2009 7:39:07 AM

Page 15

Work Order ID: 53921

Parent Item: K642-511RevN/A

Parent Item Name: saddle kit 642-511


Comments:

Start Date: 12/01/09

Required Date: 12/04/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3672-3RevB  Phenolic Washer		Manufactured	No			110	Each	539.0000	24.0000		9/12/11	sq

Warehouse Location

Location

Main Warehouse

ST 63

34471 8

48258 55

Main Warehouse

ST117 476

51596 476

D3672-7RevB

Manufactured No



Phenolic Washer

110 Each 974.0000 24.0000

Warehouse Location

Location

Main Warehouse

ST 974

35522 15

53237 959

December 1, 2009 7:39:07 AM

Shop Packet Print

Page 15

Picklist Print

December 1, 2009 7:39:07 AM

Page 16

Work Order ID: 53921

Parent Item: K642-511RevN/A

Parent Item Name: saddle kit 642-511



Comments:

Start Date: 12/01/09

Required Date: 12/04/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21043-3  Nut		Purchased	No			110	Each	4,732.000	20,0000 		9/12/11	sd

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
OFFSHORE		
FG	80	
103691	80	
Main Warehouse		
ST	4652	
111819	78	
112243	39	
112314	4535	

MS21043-4  Nut		Purchased	No			110	Each	1,102.000	13,0000 		9/12/11	sd	(R)
---	--	-----------	----	--	--	-----	------	-----------	---	--	---------	----	-----

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
OFFSHORE		
FG	40	
104603	40	
Main Warehouse		
ST	1062	
112243	2	
112314	260	
112492	300	
113064	500	

December 1, 2009 7:39:07 AM

Shop Packet Print

Page 16

Picklist Print

December 1, 2009 7:39:13 AM

Page 17

Work Order ID: 53921

Parent Item: K642-511RevN/A

Parent Item Name: saddle kit 642-511

Comments:

Start Date: 12/01/09

Required Date: 12/04/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21043-5		Purchased	No			110	Each	696.0000	4.0000			



Nut



9/12/1 1 D SP

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	696	
110180	7	
111819	189	
112314	500	

4x

December 1, 2009 7:39:13 AM

Shop Packet Print

Page 17

DART AEROSPACE USA, INC.

REFERENCE ONLY

D206-642
Page 25 of 34

4.7 206L/L-1/L-3/L-4/407 HIGH GEAR FLOAT SKIDTUBES (TRI-BAG COMPATIBLE)

Item	Qty -511	Qty -512	Qty -541	Qty -547	Qty -013	Part Number	Description
	X					D206-642-511	SKIDTUBE INSTALLATION, LH
		X				D206-642-512	SKIDTUBE INSTALLATION, RH
	1	1	X			D206-642-541	SKIDTUBE
				X		D206-642-547	WEARSHOE KIT (REPLACES -543 KIT)
	1	1			X	D206-648-013	GROUND HANDLING KIT
1			1			D3274-041	SKIDTUBE ASSEMBLY
3			1			D2646	* AFT CAP ⁽¹⁾
4			2			AN3C4A	* BOLT ⁽¹⁾
5A			2			AN960C10L	* WASHER ⁽¹⁾
5B			2			D3672-1	* WASHER (REPLACES NAS1515H3L) ⁽¹⁾
6	1					D2932-1	SADDLE, FWD OUT, LH
6		1				D2932-2	SADDLE, FWD OUT, RH
7	1					D2933-1	SADDLE, FWD IN, LH
7		1				D2933-2	SADDLE, FWD IN, RH
8	1					D2938-1	SADDLE, AFT OUT, LH
8		1				D2938-2	SADDLE, AFT OUT, RH
9	1					D2939-1	SADDLE, AFT IN, LH
9		1				D2939-2	SADDLE, AFT IN, RH
10	8	8				AN3C41A	BOLT
11	16	16				D2652	BUSHING
12A	8	8				MS21043-3	NUT
12B	16	16				D3672-5	WASHER (REPLACES NAS1515H5)
13	4	4				AN5C11A (or AN5C12A)	* BOLT ⁽²⁾
14	4	4				AN5C11A (or AN5C13A)	* BOLT ⁽²⁾
15A	8	8				AN960C516L	WASHER
15B	8	8				D3672-7	WASHER (REPLACES NAS1515H5L)
16	12	12				AN4C6A	BOLT
17A	24	24				D3672-3	WASHER (REPLACES NAS1515H4L)
17B	24	24				AN960C416L	WASHER
18	12	12				MS21043-4	NUT
20A			9	9		D3537-1	* WEARPAD ⁽¹⁾ (REPLACES D2648-3)
21A			1	1		D3537-3	* WEARPAD ⁽¹⁾ (REPLACES D3429-1)
22A			1	1		D3535-15	* WEARSHOE ⁽¹⁾ (REPLACES D2656-15)
22B			1	1		D3536-15	* GASKET ⁽¹⁾
23A			1	1		D3535-23	* WEARSHOE ⁽¹⁾ (REPLACES D2656-23)
23B			1	1		D3536-23	* GASKET ⁽¹⁾
24A			1	1		D3535-39	* WEARSHOE ⁽¹⁾ (REPLACES D3287-1)
24B			1	1		D3536-39	* GASKET ⁽¹⁾
25A			1	1		D3535-35	* WEARSHOE ⁽¹⁾ (REPLACES D2656-35)
25B			1	1		D3536-35	* GASKET ⁽¹⁾
26A			78	78		AN3C4A	* BOLT ⁽¹⁾
26B			78	78		AN960C10L	* WASHER ⁽¹⁾
26C			78			ALS7-1032-130	* INSERT ⁽¹⁾ (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
30	1	1				D3407-043	TOW RING
32A	1	1				D3456-1	WASHER
32B	2	2				D3457-1	WASHER
33	1	1				MS21043-4	NUT
34			1			AN4C5A	BOLT
35			1			AN960C416	WASHER
36			1			D3413-1	RING
37	10	10				D2712	SET SCREW
38	2	2				D2934	SADDLE SPACER
39	2	2				D2935	SADDLE SPACER

continued on next page...

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Revision: M
Date: 09.04.03

53921

REFERENCE ONLY

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D206-642
Page 26 of 34

continued from previous page...

ITEM	QTY -511	QTY -512	QTY -541	QTY -547	QTY -013	PART NUMBER	DESCRIPTION
40					2	D3414-041	LUG ASSEMBLY (GHW)
41					4	AN3C37A	BOLT
42					8	D2652	BUSHING
43					4	MS21043-3	NUT
44					4	AN960C10	WASHER
50	9	9				AN3C36A	BOLT
51	3	3				AN3C35A	BOLT
52	24	24				AN960C10L	WASHER
53	24	24				D3672-1	WASHER (REPLACES NAS1515H3L)
54	12	12				MS21043-3	NUT
55	2	2				D3396-3	SPACER
56A	1	1				AN5C35A	BOLT
56B	1	1				AN5C15A	BOLT
60	2	2				AN5C32A	BOLT
61	2	2				AN5C34A	BOLT
62	4	4				MS21043-5	NUT

NOTES: (1) DENOTES THAT PART IS INCLUDED WITH D3274-041 ASSEMBLY ABOVE
(2) CHOICE OF BOLT WILL DEPEND ON CROSSTUBE (SEE INSTALLATION PROCEDURE)

53921

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Date: 09.04.03

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS D206-642 REV. M AND
INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D206-642 REV. 2

REF. CANADIAN STC: SH98-4

REF. FAA STC: SA00475SE

REF. EASA STC: EASA.IM.R.S.01320

REFERENCE ONLY

PURPOSE:

FOR THE D206-642-511/-512/513/-514/-611/-612/-613/-614 SKIDTUBE INSTALLATIONS, ACHIEVING THE REQUIRED 1.5-2 THREADS IN SAFETY MAY BE IMPOSSIBLE WHEN FASTENING AN3C41A BOLTS THROUGH THE SADDLES.

CHANGE:

FOR THE D206-642-511/-512/513/-514/-611/-612/-613/-614 SKIDTUBE INSTALLATIONS, THE QTY(16) D3672-5 WASHERS ARE REPLACED WITH THINNER D3672-7 WASHERS. THE PARTS LISTS ARE UPDATED AS INDICATED BELOW:

4.7 206L/L-1/L-3/L-4/407 HIGH GEAR FLOAT SKIDTUBES, TRI-BAG COMPATIBLE (D206-642)

32.17 206L/L-1/L-3/L-4/407 HIGH GEAR FLOAT SKIDTUBES, TRI-BAG COMPATIBLE (ICA-D206-642)

ITEM	QTY -511	QTY -512	QTY -541	QTY -547	QTY -013	PART NUMBER	DESCRIPTION
	X					D206-642-511	SKIDTUBE INSTALLATION, LH
		X				D206-642-512	SKIDTUBE INSTALLATION, RH

IS:

12B	16	16				D3672-7	WASHER
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WAS:

12B	16	16				D3672-5	WASHER
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4.8 206L/L-1/L-3/L-4/407 HIGH GEAR FLOAT SKIDTUBES, OEM/PMA BAG COMPATIBLE (D206-642)

32.18 206L/L-1/L-3/L-4/407 HIGH GEAR FLOAT SKIDTUBES, OEM/PMA BAG COMPATIBLE (ICA-D206-642)

ITEM	QTY -513	QTY -514	QTY -545	QTY -547	QTY -013	PART NUMBER	DESCRIPTION
	X					D206-642-511	SKIDTUBE INSTALLATION, LH
		X				D206-642-512	SKIDTUBE INSTALLATION, RH

IS:

12B	16	16				D3672-7	WASHER
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WAS:

12B	16	16				D3672-5	WASHER
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53921

A	NEW ISSUE	CP	09.06.17
REV.	DESCRIPTION	BY	DATE
DESIGN	CP	DART AEROSPACE USA, INC PORT HADLOCK, WA	
DRAWN	CP		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9467	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		WASHER CHANGE	NTS
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